

Garant
Shrink-fit chuck Form AD with cooling channel bore, BT 30 short, Clamping \varnothing D1: 6mm

Order data

Order number	303406 6
GTIN	4067263110217
Item class	31A

Description
Version:

- Integral tool length adjustment, range 10 mm (from \varnothing 6).
- Size 3 -5 for carbide, from size 6 for HSS and carbide.

Application:

For clamping tools with parallel shank to h6 tolerance.

Standard:

Ähnlich E-DIN 69882-8, Form G.

Optional extras:

Pull studs (PS), No. 308760 – 308806, shrink-fit chuck extension No. 302410 – 302417, shrink-fit units No. 354210 – 354400.

Technical description

External \varnothing D	27 mm
Clamping \varnothing D ₁	6 mm
\varnothing D ₂	21 mm
Overhang dimension A	80 mm
Adapter	BT 30 short
Arbor standard	ISO 7388-2
Arbor standard	JIS B6339

Shape	AD
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chucks

Accessories

Pull studsealed, form A suitable for steep tapers 30	308610 30
Pull stud 45°sealed suitable for steep tapers 30	308760 30
Pull stud 45°sealed suitable for steep tapers 30	308765 30
Shrink-fit unit Type SU1	354210 SU1
Cooling unit Type CU1	354215 CU1
Basic tool mountingfor SK for SK taper shank 30	354225 30
Cooling adapter short4.5° for clamping Ø 6-9 mm	354235 6-9
Cooling adapter long4.5° for clamping Ø 6-9 mm	354236 6-9
Screening plate for coilSU1 for clamping Ø 6-12 mm	354240 6-12
Subframe cupboard	354290