


**KOMET® Unisix® indexable insert, BK6440, Designation type W29: 58-000**

**Order data**

Order number	236791 58-000
GTIN	4047109226777
Item class	24T

**Description**
**Suitable for :**

No. 236685; 236686

**Note:**

**The standard application values refer to the KUB Trigon®.**

Type: ST900

ISO code indexable insert: WOEX 120608

Feed f in steel < 900 N/mm<sup>2</sup>: 0.2 mm/rev.

**Technical description**

Designation	58-000
Feed f in steel < 900 N/mm <sup>2</sup>	0.2 mm/rev.
ISO code indexable insert	WOEX 120608
Grade	BK6440
Type	ST900
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	220 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	185 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	165 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	150 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	100 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable only under restricted conditions	160 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable only under restricted conditions	100 m/min	M
wet maximum	suitable		