

**KOMET® Unisix® indexable insert, BK8425, Designation type W29: 10-030****Order data**

Order number	236930 10-030
GTIN	4047109179288
Item class	24T

**Description****Suitable for :**

No. 236630; 236635; 236650

**Note:****The standard application values refer to the KUB Trigon®.**

Do not use in the centre pocket of indexable drills!

Type: ST900

ISO code indexable insert: WOEX 030204

Feed f in steel < 900 N/mm<sup>2</sup>: 0.08 mm/rev.**Technical description**

Designation	10-030
Feed f in steel < 900 N/mm <sup>2</sup>	0.08 mm/rev.
ISO code indexable insert	WOEX 030204
Grade	BK8425
Type	ST900
Tool material	Carbide

Type of product

Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	300 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	200 m/min	P
wet maximum	suitable		