


KOMET® Unisix® indexable insert, P40, Designation type W29: 50-010

Order data

Order number	236760 50-010
GTIN	4047109036598
Item class	24T

Description
Suitable for :

No. 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Type: ST900

ISO code indexable insert: WOEX 100504

Feed f in steel $< 900 \text{ N/mm}^2$: 0.2 mm/rev.

Technical description

Designation	50-010
Feed f in steel $< 900 \text{ N/mm}^2$	0.2 mm/rev.
ISO code indexable insert	WOEX 100504
Grade	P40
Type	ST900
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
wet maximum	suitable		