


**DC.T 070204, Grade: CA525**

**Order data**

Order number	260382 CA525
GTIN	
Item class	25E

**Technical description**

Cutting conditions	slightly interrupted
Feed f	0.05 - 0.25 mm/rev.
Chip breaker	HQ
Cutting speed $v_c$ main application	80 - 330 m/min
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 1.5 mm
Main application	P
Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2

Tolerance	M
Type of product	Indexable insert for turning