


**KOMET® Unisix® indexable insert, BK72, Designation type W29: 18-010**

**Order data**

Order number	236830 18-010
GTIN	4047109036413
Item class	24T

**Description**
**Suitable for :**

No. 236630; 236635; 236650; 236685; 236686

**Note:**

**The standard application values refer to the KUB Trigon®.**

Type: ST1400

ISO code indexable insert: WOEX 040304

Feed f in steel < 900 N/mm<sup>2</sup>: 0.13 mm/rev.

**Technical description**

Designation	18-010
Feed f in steel < 900 N/mm <sup>2</sup>	0.13 mm/rev.
ISO code indexable insert	WOEX 040304
Grade	BK72
Type	ST1400
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	300 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	200 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	160 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	130 m/min	P
GG(G)	suitable only under restricted conditions	200 m/min	K
wet maximum	suitable		