


SPMT 1806 EDSR-NB3T, PR1810, Type: GG

Order data

Order number	224031 GG
GTIN	4960664027606
Item class	25A

Description
Version:

Special indexable insert geometry ensures reduced cutting forces and improved chip breaking. All types with **wiper cutters** for high feed rates.

Application:

NB2T / NB3T: Ideal for **interrupted cutting**, high cutting speeds and high feed rates.

Note:

The milling cutters are alternately equipped with equal numbers of indexable inserts of forms NB2 and NB3. Comply with the assignment instructions on the cutter.

Standard application values for $a_e = 1 \times D$.

Technical description

Type	GG
Corner radius	1.2 mm
Insert thickness E	6.35 mm
Feed f_z per tooth	0.06 – 0.25 mm
ISO code indexable insert	SPMT 1806 EDSR-NB3T

Grade	PR1810
Tool material	Carbide
Application	Roughing
Number of changes/inserts	4
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		