

**BDMT 11T308 ER-N3, PR1810, Type: GG****Order data**

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|--------------|---------------|
| Order number | 227483 GG |
| GTIN | 4960664026425 |
| Item class | 25A |

Description**Note:**

The milling cutters are alternately equipped with equal numbers of indexable inserts shape N2 and N3. Please fit the inserts as marked on the body.

Standard application values for $a_e = 0.3 \times D$.

Technical description

| | |
|---------------------------|------------------------------|
| Corner radius | 0.8 mm |
| Grade | PR1810 |
| Feed f_z per tooth | 0.09 – 0.2 mm |
| Type | GG |
| ISO code indexable insert | BDMT 11T308 ER-N3 |
| Grade | PR1810 |
| Tool material | Carbide |
| Type of product | Indexable insert for milling |

User data

| | Suitability | V_c | ISO code |
|-------------|-------------------------------------------|----------------------|-----------------|
| GG(G) | suitable | 180 m/min | K |
| wet maximum | suitable only under restricted conditions | | |
| wet minimum | suitable only under restricted conditions | | |
| dry | suitable | | |
| Air | suitable | | |