

**BDMT 11T308 ER-N2, PR1825, Type: ST1400****Order data**

Order number	227472 ST1400
GTIN	4960664028061
Item class	25A

Description**Note:**

The milling cutters are alternately equipped with equal numbers of indexable inserts shape N2 and N3. Please fit the inserts as marked on the body.

Standard application values for $a_e = 0.3 \times D$.

Technical description

Corner radius	0.8 mm
Feed f_z per tooth	0.09 – 0.16 mm
Grade	PR1825
Type	ST1400
ISO code indexable insert	BDMT 11T308 ER-N2
Grade	PR1825
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	180 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	180 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	140 m/min	P
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		