

**BDMT 170408 ER-JT, PR1810, Type: GG****Order data**

Order number	227568 GG
GTIN	4960664026340
Item class	25A

**Description****Note:**

Standard application values for  $a_e = 0.3 \times D$ .

Exactly 90° up to  $a_p = 9$  mm.

**Technical description**

Feed $f_z$ per tooth	0.09 – 0.27 mm
Corner radius	0.8 mm
Type	GG
ISO code indexable insert	BDMT 170408 ER-JT
Grade	PR1810
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Ti > 850 N/mm <sup>2</sup>	suitable	50 m/min	S
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		