

**BDMT 170408 ER-N3, PR1810, Type: GG****Order data**

Order number	227682 GG
GTIN	4960664026432
Item class	25A

Description**Note:**

The milling cutters are alternately equipped with equal numbers of indexable inserts shape N3 and N4. Please fit the inserts as marked on the body.

Standard application values for $a_e = 0.3 \times D$.

Technical description

Feed f_z per tooth	0.09 – 0.2 mm
Corner radius	0.8 mm
Type	GG
ISO code indexable insert	BDMT 170408 ER-N3
Grade	PR1810
Tool material	Carbide
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		