

**BDMT 170408 ER-N4, PR1810, Type: GG****Order data**

Order number	227683 GG
GTIN	4960664026449
Item class	25A

**Description****Note:**

The milling cutters are alternately equipped with equal numbers of indexable inserts shape N3 and N4. Please fit the inserts as marked on the body.

Standard application values for  $a_e = 0.3 \times D$ .

**Technical description**

Corner radius	0.8 mm
Type	GG
Feed $f_z$ per tooth	0.09 – 0.2 mm
ISO code indexable insert	BDMT 170408 ER-N4
Grade	PR1810
Tool material	Carbide
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
wet minimum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		