


DC.T 070202, Grade: CA525


Order data

Order number	260381 CA525
GTIN	
Item class	25E

Description

Technical description

Corner radius	0.2 mm
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	80 - 330 m/min
Chip breaker	HQ
Cutting depth a_p	0.5 - 1.5 mm
Cutting conditions	slightly interrupted
Main application	P
Grade	CA525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070202

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning