

**Garant****SDGT 090308, HB7630, Type: INOX**

## Order data

Order number	216409 INOX
GTIN	4067263110828
Item class	21A

## Description

**Version:**

Strong milling inserts, **precision sintered with positive chip breakers. Face and seating surfaces precision ground.**

## Technical description

Feed $f_z$ per tooth	0.11 mm
Insert thickness E	3.18 mm
Corner radius	0.8 mm
ISO code indexable insert	SDGT 090308
Grade	HB7630
Tool material	Carbide
Number of changes/inserts	4
Type of product	Indexable insert for milling

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**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
INOX < 900 N/mm <sup>2</sup>	suitable	150 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	120 m/min	M
wet maximum	suitable only under restricted conditions		
dry	suitable		