


DCMT 11T308, Grade: CA525

Order data

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| Order number | 260387 CA525 |
| GTIN | 4960664680207 |
| Item class | 25E |

Description

DCMT 11T308 CA525 Grade: CA525

Chip breaker: HQ

Tolerance: M

Cutting depth a_p : 0.5 - 1.5 mm

Feed f : 0.05 - 0.25 mm/rev.

Cutting speed v_c main application: 80 - 330 m/min

Technical description

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|--------------------------------------|----------------------|
| Corner radius | 0.8 mm |
| Main application | P |
| Cutting speed v_c main application | 80 - 330 m/min |
| Chip breaker | HQ |
| Feed f | 0.05 - 0.25 mm/rev. |
| Cutting depth a_p | 0.5 - 1.5 mm |
| Cutting conditions | slightly interrupted |

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|-------------------------------|------------------------------|
| Grade | CA525 |
| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| ISO code indexable insert | DCMT 11T308 |
| Number of changes/inserts | 2 |
| Tolerance | M |
| Type of product | Indexable insert for turning |