

**Indexable insert for turning DC.T 070202, for finish machining****Order data**

Order number	260381 PR1425
GTIN	4960664639540
Item class	25E

Technical description

Main application	M
Cutting speed v_c main application	100 - 150 m/min
Feed f	0.03 - 0.12 mm/rev.
Cutting conditions	continuous
Cutting depth a_p	0.05 - 1.2 mm
Chip breaker	MFP-GF
Corner radius	0.2 mm
Type	PR1425
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 070202
Number of changes/inserts	2

Data sheet

Tolerance	G
Type of product	Indexable insert for turning