

**Top jaw set, 3 pieces, soft, for chuck type: 100mm****Order data**

Order number	314425 100
GTIN	4067263113003
Item class	32R

**Description****Version:**

**Precision milled** contact face, **not burnished.**

**Application:**

For fitting to hardened base jaws.

**Material:**

16 MnCr5

**Suitable for:**

**Three-jaw lathe chucks No. 310505; 310655; 310705.**

**Note:**

- **Jaws can generally be renewed in the chuck as long as the guide in the body is not worn out.**
- **Top, turning, and drilling jaws bought subsequently must be ground in the chuck for radial and axial run-out.**

**Technical description**

Length L	53 mm
Tenon length A	9.49 mm
Bore spacing b	24 mm
Height H	30 mm
Slot width D	7.96 mm

## Data sheet

for chuck type	100 mm
suitable for colour code	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chuck jaws