

**Top jaw set, 3 pieces, soft, for chuck type: 315mm****Order data**

Order number	314425 315
GTIN	4067263113058
Item class	32R

**Description****Version:**

**Precision milled** contact face, **not burnished.**

**Application:**

For fitting to hardened base jaws.

**Material:**

16 MnCr5

**Suitable for:**

**Three-jaw lathe chucks No. 310505; 310655; 310705.**

**Note:**

- **Jaws can generally be renewed in the chuck as long as the guide in the body is not worn out.**
- **Top, turning, and drilling jaws bought subsequently must be ground in the chuck for radial and axial run-out.**

**Technical description**

Bore spacing b	63.5 mm
Height H	58 mm
Slot width D	12.72 mm
Tenon length A	19.02 mm
for chuck type	315 mm

## Data sheet

Length L	120 mm
suitable for colour code	HOLEX geared scroll chucks and jaws
Type of product	Gear scroll chuck jaws