


**DC.T 070202, Grade: CA6525**

**Order data**

Order number	260381 CA6525
GTIN	4960664589227
Item class	25E

**Description**

DC.T 070202 CA6525 Grade: CA6525  
 Chip breaker: MQ  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 140 m/min

**Technical description**

Cutting speed $v_c$ main application	50 - 140 m/min
Feed $f$	0.05 - 0.25 mm/rev.
Chip breaker	MQ
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.5 - 1.5 mm
Main application	M

Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning