# Garant

Manual vice for drilling machines, with eccentric quick clamping, Jaw width A: 100mm



### Order data

Order number	365038 100
GTIN	4067263112389
Item class	315

## Description

Version:

- Sturdy design with strong spindle.
- · Jaws through hardened and ground.
- Precise clamping due to long flat guide.
- One jaw with horizontal and vertical prismatic profiles for round material, one jaw smooth.
- Both jaws are stepped at the top to clamp flat parts.

Patent-pending **integrated eccentric quick clamping** for a secure grip on the drilling machine table.

#### **Application:**

For clamping components on drilling machines.

#### Material:

Body and movable jaw made of special cast iron.

#### Accuracy:

#### Within 0.10 mm.

#### **Supplied with:**

Clamp wrenches and three Tee-nuts in sizes 12;14 and 16 mm.

### **Technical description**

Overall height c

92 mm

## Data sheet

Base body length a	286 mm
Colour code for suitable accessories	BM vice, blue
Jaw width A	100 mm
Base body width B	174 mm
Jaw height C	32 mm
Clamping range b	143 mm
Clamping slot width	17 mm
Clamping slot spacing	141 mm
maximum overall length L <sub>4</sub>	474 mm
Weight	12.5 kg
Type of product	Drilling machine vice

## Accessories

Slide for No. 365023	365025
Backstop Type 1	365028 1
Pair of spare jaws (2 pieces) for quick-release vice or drilling machine vice for type 100	365036 100
Spare spindle for manual vice for drilling machines for type 100	365037 100
Eccentric clamping unit Type 1	365039 1