


CNMG 120404, Grade: CA125P

Order data

Order number	250102 CA125P
GTIN	4960664016938
Item class	25E

Technical description

ISO code indexable insert	CNMG 120404
Chip breaker	PQ
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Main application	P
Cutting depth a_p	0.2 - 2.5 mm
Number of changes/inserts	4
Cutting speed v_c main application	150 - 320 m/min
Grade	CA125P
Feed f	0.13 - 0.4 mm/rev.
Tool material	Carbide

Type of product

Indexable insert for turning