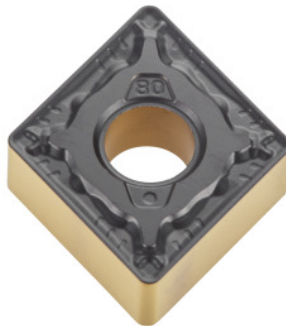


**CNMG 120404, Grade: CA125P****Order data**

Order number	250210 CA125P
GTIN	4960664024209
Item class	25E

**Technical description**

Cutting speed $v_c$ main application	150 - 320 m/min
Cutting depth $a_p$	0.5 - 5 mm
Chip breaker	PMG
ISO code indexable insert	CNMG 120404
Main application	P
Grade	CA125P
Number of changes/inserts	4
Tool material	Carbide
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Feed $f$	0.15 - 0.5 mm/rev.

Type of product

Indexable insert for turning