

**CNMG 120408, Grade: CA125P****Order data**

Order number	250104 CA125P
GTIN	4960664016945
Item class	25E

**Technical description**

Chip breaker	PQ
Feed f	0.13 - 0.4 mm/rev.
Tool material	Carbide
Main application	P
Grade	CA125P
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120408
Cutting speed $v_c$ main application	150 - 320 m/min
Corner radius	0.8 mm
Number of changes/inserts	4
Cutting depth $a_p$	0.2 - 2.5 mm
Cutting conditions	slightly interrupted

Type of product

Indexable insert for turning