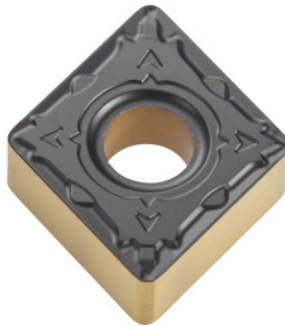


**CNMG 120408 wiper, Grade: CA125P****Order data**

Order number	250105 CA125P
GTIN	4960664014590
Item class	25E

**Technical description**

Main application	P
Number of changes/inserts	4
Tool material	Carbide
Chip breaker	WP
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Feed f	0.06 - 0.42 mm/rev.
ISO code indexable insert	CNMG 120408
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.3 - 1.2 mm
Grade	CA125P
Cutting speed $v_c$ main application	150 - 320 m/min

Type of product

Indexable insert for turning