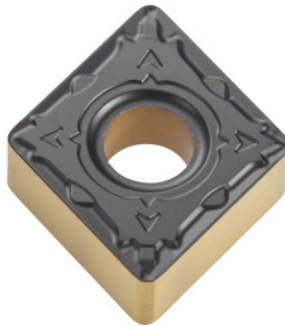


**CNMG 120404 wiper, Grade: CA125P****Order data**

Order number	250103 CA125P
GTIN	4960664014583
Item class	25E

Technical description

Chip breaker	WP
Main application	P
Cutting conditions	slightly interrupted
Grade	CA125P
Corner radius	0.4 mm
Number of changes/inserts	4
Cutting depth a_p	0.3 - 1.2 mm
ISO code indexable insert	CNMG 120404
Feed f	0.06 - 0.42 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	150 - 320 m/min

Type of product

Indexable insert for turning