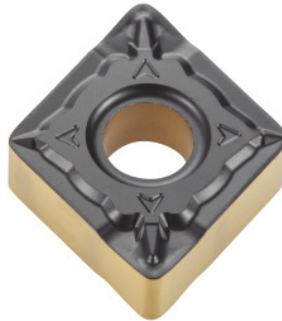



**CNMG 120404 wiper, Grade: CA125P**

**Order data**

Order number	250211 CA125P
GTIN	4960664014637
Item class	25E

**Technical description**

ISO code indexable insert	CNMG 120404
Number of changes/inserts	4
Chip breaker	WQ
Feed f	0.14 - 0.5 mm/rev.
Main application	P
Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	150 - 320 m/min
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Grade	CA125P

Type of product

Indexable insert for turning