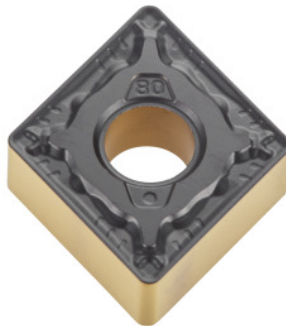


**CNMG 120412, Grade: CA125P****Order data**

Order number	250214 CA125P
GTIN	4960664024223
Item class	25E

**Technical description**

Finishing/roughing assignment	Finishing
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Main application	P
Cutting speed $v_c$ main application	150 - 320 m/min
Chip breaker	PMG
Cutting depth $a_p$	0.5 - 5 mm
Grade	CA125P
Tool material	Carbide
Cutting conditions	slightly interrupted
Feed $f$	0.15 - 0.5 mm/rev.
Type of product	Indexable insert for turning

