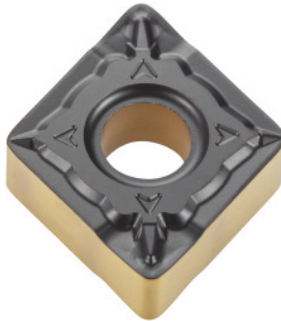



CNMG 120408 wiper, Grade: CA125P

Order data

Order number	250213 CA125P
GTIN	4960664014644
Item class	25E

Technical description

Feed f	0.14 - 0.5 mm/rev.
Cutting conditions	slightly interrupted
Main application	P
ISO code indexable insert	CNMG 120404
Chip breaker	WQ
Cutting speed v_c main application	150 - 320 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 3 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Grade	CA125P

Type of product

Indexable insert for turning