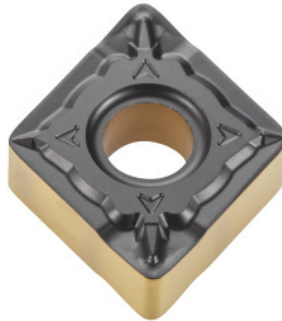


**CNMG 120412 wiper, Grade: CA125P****Order data**

Order number	250215 CA125P
GTIN	4960664014651
Item class	25E

**Technical description**

Number of changes/inserts	4
Cutting depth $a_p$	0.5 - 3 mm
Feed $f$	0.14 - 0.5 mm/rev.
Grade	CA125P
Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	WQ
Cutting speed $v_c$ main application	150 - 320 m/min
Corner radius	1.2 mm
ISO code indexable insert	CNMG 120412
Main application	P
Cutting conditions	slightly interrupted

Type of product

Indexable insert for turning