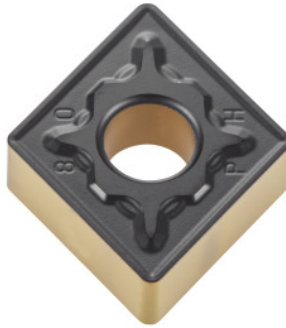



CNMG 120408, Grade: CA125P

Order data

Order number	250371 CA125P
GTIN	4960664013883
Item class	25E

Technical description

ISO code indexable insert	CNMG 120408
Cutting speed v_c main application	140 - 300 m/min
Feed f	0.28 - 0.88 mm/rev.
Chip breaker	PH
Tool material	Carbide
Corner radius	0.8 mm
Grade	CA125P
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Cutting depth a_p	1 - 10 mm
Cutting conditions	slightly interrupted
Main application	P

Type of product

Indexable insert for turning