

**CNMG 120416, Grade: CA125P****Order data**

Order number	250373 CA125P
GTIN	4960664013906
Item class	25E

Technical description

Tool material	Carbide
ISO code indexable insert	CNMG 120416
Number of changes/inserts	4
Corner radius	1.6 mm
Cutting speed v_c main application	140 - 300 m/min
Cutting conditions	slightly interrupted
Main application	P
Feed f	0.28 - 0.88 mm/rev.
Cutting depth a_p	1 - 10 mm
Finishing/roughing assignment	Roughing
Grade	CA125P
Chip breaker	PH

Type of product

Indexable insert for turning