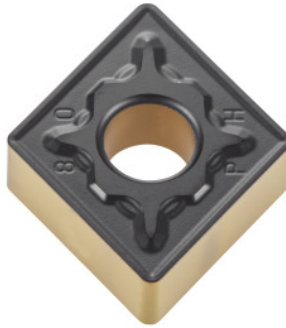


**CNMG 120412, Grade: CA125P****Order data**

Order number	250372 CA125P
GTIN	4960664013890
Item class	25E

Technical description

Chip breaker	PH
Corner radius	1.2 mm
Finishing/roughing assignment	Roughing
Cutting depth a_p	1 - 10 mm
Number of changes/inserts	4
ISO code indexable insert	CNMG 120412
Cutting speed v_c main application	140 - 300 m/min
Cutting conditions	slightly interrupted
Main application	P
Tool material	Carbide
Grade	CA125P
Feed f	0.28 - 0.88 mm/rev.

Type of product

Indexable insert for turning