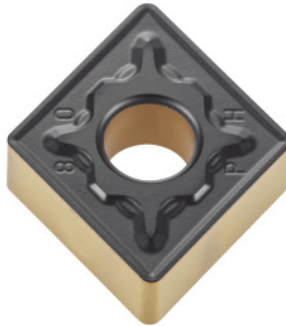



CNMG 190616, Grade: CA125P

Order data

| | |
|--------------|---------------|
| Order number | 250384 CA125P |
| GTIN | 4960664013968 |
| Item class | 25E |

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 140 - 300 m/min |
| ISO code indexable insert | CNMG 190616 |
| Feed f | 0.28 - 0.88 mm/rev. |
| Cutting conditions | slightly interrupted |
| Finishing/roughing assignment | Roughing |
| Number of changes/inserts | 4 |
| Cutting depth a_p | 1 - 10 mm |
| Tool material | Carbide |
| Chip breaker | PH |
| Corner radius | 1.6 mm |
| Grade | CA125P |
| Main application | P |

Type of product

Indexable insert for turning