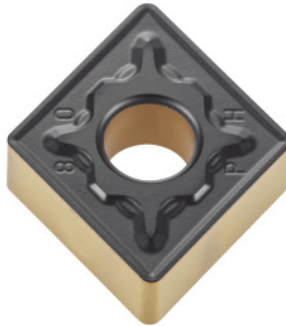



CNMG 190608, Grade: CA125P

Order data

Order number	250382 CA125P
GTIN	4960664013944
Item class	25E

Technical description

ISO code indexable insert	CNMG 190608
Finishing/roughing assignment	Roughing
Number of changes/inserts	4
Grade	CA125P
Cutting speed v_c main application	140 - 300 m/min
Tool material	Carbide
Cutting depth a_p	1 - 10 mm
Feed f	0.28 - 0.88 mm/rev.
Corner radius	0.8 mm
Main application	P
Cutting conditions	slightly interrupted
Chip breaker	PH

Type of product

Indexable insert for turning