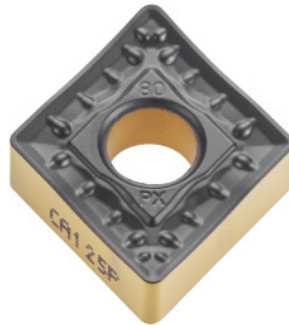



**CNMM 190608, Grade: CA125P**

**Order data**

Order number	250502 CA125P
GTIN	4960664014040
Item class	25E

**Technical description**

Chip breaker	PX
Cutting depth $a_p$	1 - 11 mm
Tool material	Carbide
Main application	P
Finishing/roughing assignment	Roughing
ISO code indexable insert	CNMM 190608
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Grade	CA125P
Feed $f$	0.25 - 0.9 mm/rev.
Cutting speed $v_c$ main application	140 - 300 m/min
Number of changes/inserts	4

Type of product

Indexable insert for turning