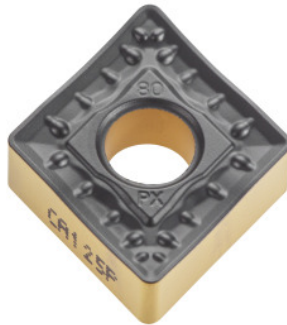



**CNMM 120416, Grade: CA125P**

**Order data**

Order number	250493 CA125P
GTIN	4960664014002
Item class	25E

**Technical description**

Tool material	Carbide
Feed f	0.25 - 0.9 mm/rev.
Number of changes/inserts	4
Cutting depth $a_p$	1 - 11 mm
Grade	CA125P
ISO code indexable insert	CNMM 120416
Cutting conditions	slightly interrupted
Main application	P
Chip breaker	PX
Cutting speed $v_c$ main application	140 - 300 m/min
Corner radius	1.6 mm
Finishing/roughing assignment	Roughing

Type of product

Indexable insert for turning