


DNMG 150604, Grade: CA125P

Order data

Order number	250696 CA125P
GTIN	4960664014170
Item class	25E

Technical description

Cutting conditions	slightly interrupted
Cutting speed v_c main application	150 - 320 m/min
Number of changes/inserts	4
Grade	CA125P
Feed f	0.13 - 0.4 mm/rev.
ISO code indexable insert	DNMG 150608
Finishing/roughing assignment	Finishing
Main application	P
Chip breaker	PQ
Cutting depth a_p	0.2 - 2.5 mm
Tool material	Carbide
Corner radius	0.4 mm

Type of product

Indexable insert for turning