


**DNMG 150608, Grade: CA125P**

**Order data**

Order number	250697 CA125P
GTIN	4960664014187
Item class	25E

**Technical description**

Main application	P
Grade	CA125P
ISO code indexable insert	DNMG 150608
Number of changes/inserts	4
Feed f	0.13 - 0.4 mm/rev.
Cutting speed $v_c$ main application	150 - 320 m/min
Tool material	Carbide
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.2 - 2.5 mm
Chip breaker	PQ

Type of product

Indexable insert for turning