

**TNMG 220408, Grade: CA125P****Order data**

Order number	251587 CA125P
GTIN	4960664024438
Item class	25E

**Technical description**

Main application	P
Corner radius	0.8 mm
Tool material	Carbide
Grade	CA125P
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Cutting depth $a_p$	0.5 - 5 mm
Cutting speed $v_c$ main application	150 - 320 m/min
Finishing/roughing assignment	Finishing
ISO code indexable insert	TNMG 220408
Chip breaker	PMG
Feed $f$	0.15 - 0.5 mm/rev.

Type of product

Indexable insert for turning