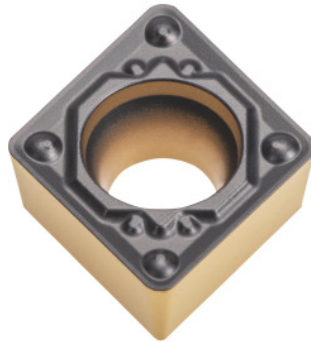



CC.T 060204, Grade: CA125P

Order data

Order number	260092 CA125P
GTIN	4960664017652
Item class	25E

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 180 m/min
Main application	P
Tool material	Carbide
Number of changes/inserts	2
Feed f	0.05 - 0.25 mm/rev.
Tolerance	M
ISO code indexable insert	CCMT060204-HQ CA125P
Cutting conditions	slightly interrupted
Grade	CA125P
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	HQ

Corner radius	0.4 mm
Type of product	Indexable insert for turning