


WNMG 080408 wiper, Grade: CA125P

Order data

Order number	252115 CA125P
GTIN	4960664017201
Item class	25E

Technical description

Main application	P
Grade	CA125P
Cutting speed v_c main application	150 - 320 m/min
Feed f	0.14 - 0.55 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	6
Chip breaker	WQ
Cutting depth a_p	0.5 - 3 mm
Corner radius	0.8 mm
ISO code indexable insert	WNMG 080808
Cutting conditions	slightly interrupted
Tool material	Carbide

Type of product

Indexable insert for turning