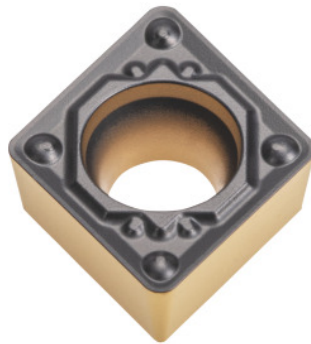


**CCMT 09T308, Grade: CA125P****Order data**

Order number	260098 CA125P
GTIN	4960664017683
Item class	25E

Technical description

Cutting speed v_c main application	60 - 180 m/min
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Grade	CA125P
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Chip breaker	HQ
Tolerance	M
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Tool material	Carbide

ISO code indexable insert	CCMT09T308-HQ CA125P
Type of product	Indexable insert for turning