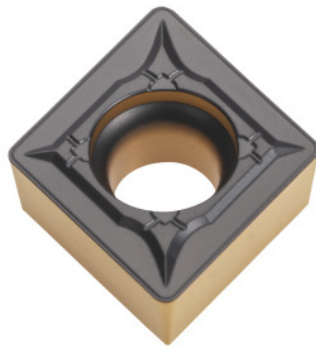


**CCMT 09T302, Grade: CA125P****Order data**

Order number	260194 CA125P
GTIN	4960664017591
Item class	25E

Technical description

Tolerance	M
Tool material	Carbide
Cutting speed v_c main application	60 - 260 m/min
ISO code indexable insert	CCMT 09T302
Grade	CA125P
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Main application	P
Cutting depth a_p	0.5 - 3 mm
Number of changes/inserts	2
Corner radius	0.2 mm
Cutting conditions	slightly interrupted

Chip breaker	GK
Type of product	Indexable insert for turning