

**DC.T 070202, Grade: CA125P****Order data**

Order number	260381 CA125P
GTIN	4960664018123
Item class	25E

Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 070202
Grade	CA125P
Main application	P
Tolerance	M
Feed f	0.05 - 0.25 mm/rev.
Cutting depth a_p	0.5 - 1.5 mm
Corner radius	0.2 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Number of changes/inserts	2
Chip breaker	HQ

Cutting speed v_c main application

90 - 260 m/min

Type of product

Indexable insert for turning