

**DCMT 11T302, Grade: CA125P****Order data**

Order number	260488 CA125P
GTIN	4960664018093
Item class	25E

**Technical description**

Cutting depth $a_p$	0.5 - 3 mm
Cutting speed $v_c$ main application	90 - 260 m/min
Finishing/roughing assignment	Finishing
Tolerance	M
Grade	CA125P
Number of changes/inserts	2
Chip breaker	GK
Feed $f$	0.1 - 0.3 mm/rev.
ISO code indexable insert	DCMT 11T302
Cutting conditions	slightly interrupted
Main application	P
Corner radius	0.2 mm

Tool material	Carbide
Type of product	Indexable insert for turning