

**DCMT 11T308, Grade: CA125P****Order data**

Order number	260387 CA125P
GTIN	4960664018178
Item class	25E

Technical description

Cutting conditions	slightly interrupted
Tolerance	M
ISO code indexable insert	DCMT 11T308
Chip breaker	HQ
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed f	0.05 - 0.25 mm/rev.
Cutting speed v_c main application	90 - 260 m/min
Main application	P
Number of changes/inserts	2
Corner radius	0.8 mm
Grade	CA125P

Cutting depth a_p	0.5 - 1.5 mm
Type of product	Indexable insert for turning