

**TNMG 220404, Grade: CA125P****Order data**

Order number	251586 CA125P
GTIN	4960664024421
Item class	25E

Technical description

Chip breaker	PMG
Number of changes/inserts	6
Main application	P
Cutting conditions	slightly interrupted
Feed f	0.15 - 0.5 mm/rev.
Grade	CA125P
Cutting speed v_c main application	150 - 320 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 5 mm
ISO code indexable insert	TNMG 220404

Type of product

Indexable insert for turning