

**TNMG 160408, Grade: CA125P****Order data**

Order number	251474 CA125P
GTIN	4960664014330
Item class	25E

Technical description

Tool material	Carbide
ISO code indexable insert	TNMG 160408
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	150 - 320 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.13 - 0.4 mm/rev.
Grade	CA125P
Chip breaker	PQ
Corner radius	0.8 mm
Number of changes/inserts	6
Main application	P
Type of product	Indexable insert for turning