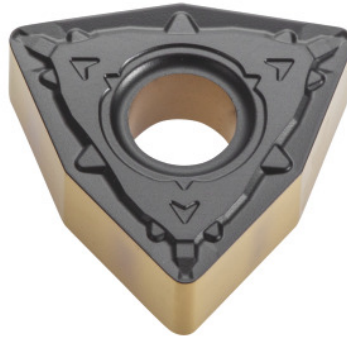



WNMG 080404 wiper, Grade: CA125P

Order data

| | |
|--------------|---------------|
| Order number | 252013 CA125P |
| GTIN | 4960664017140 |
| Item class | 25E |

Technical description

| | |
|--------------------------------------|----------------------|
| ISO code indexable insert | WNMG 080404 |
| Cutting depth a_p | 0.3 - 1.2 mm |
| Grade | CA125P |
| Corner radius | 0.4 mm |
| Feed f | 0.06 - 0.42 mm/rev. |
| Chip breaker | WP |
| Tool material | Carbide |
| Main application | P |
| Cutting conditions | slightly interrupted |
| Finishing/roughing assignment | Finishing |
| Number of changes/inserts | 6 |
| Cutting speed v_c main application | 150 - 320 m/min |

Type of product

Indexable insert for turning