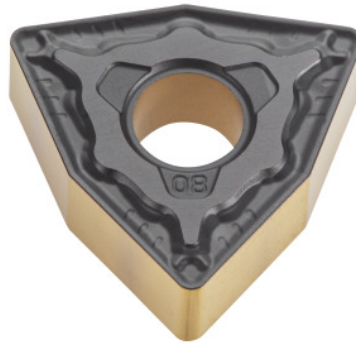


**WN.G 080404, Grade: CA125P****Order data**

Order number	252112 CA125P
GTIN	4960664024469
Item class	25E

Technical description

Grade	CA125P
Cutting depth a_p	0.5 - 5 mm
Tolerance	M
Cutting conditions	slightly interrupted
Chip breaker	PMG
Main application	P
Number of changes/inserts	6
ISO code indexable insert	WN.G 080404
Feed f	0.15 - 0.6 mm/rev.
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing

Cutting speed v_c main application

150 - 320 m/min

Type of product

Indexable insert for turning